Norcia



JAPAN CERAMICS

26 Daisy Street
Revesby NSW 2212
P 02 9772 2088
E sales@japanceramics.com.au
japanceramics.com.au

Norcia

COLOURS, FORMATS & FINISHES



In/Out | P4

	Light - Cross	Light - Vein	Beige - Cross	Beige - Vein	Silver - Cross	Silver - Vein	Grey - Cross	Grey - Vein
600 x 1200mm	●	●	●	●	●	●	●	●
600 x 1200mm 3D Linear	●		●		●		●	
600 x 600mm	●	●	●	●	●	●	●	●
300 x 600mm	●	●	●	●	●	●	●	●
300 x 300mm	●	●	●	●	●	●	●	●
75 x 300mm	●		●		●		●	
75 x 75mm Sheeted Mosaic	●		●		●		●	
298 x 298mm Tumbled Mosaic	●		●		●		●	
Crazy Pave	●		●		●		●	
French Pattern	●		●		●		●	

Satin

600 x 1200mm	●		●		●		●	
600 x 600mm	●		●		●		●	
300 x 600mm	●		●		●		●	

Textured | P5

600 x 600mm 20mm Paver	●	●	●	●	●	●	●	●
398 x 600mm 20mm Pencil Edge	●		●		●		●	
398 x 600mm 40mm Drop Down	●		●		●		●	

FINISH: **IN/OUT** | CATEGORY: PORCELAIN TILES | EDGE DETAIL: RECTIFIED | V RATING: V3
FINISH: **IN/OUT** | CATEGORY: SUBWAY TILES | EDGE DETAIL: RECTIFIED | V RATING: V3
FINISH: **IN/OUT** | CATEGORY: MOSAIC TILES | EDGE DETAIL: RECTIFIED | V RATING: V3
FINISH: **SATIN** | CATEGORY: PORCELAIN TILES | EDGE DETAIL: RECTIFIED | V RATING: V3
FINISH: **TEXTURED** | CATEGORY: PORCELAIN TILES | EDGE DETAIL: RECTIFIED | V RATING: V3





300 x 300mm mosaic
NORL75 (in/out)



300 x 600mm
NORL36 (in/out)
NORL36S (satin)

300 x 300mm
tumbled mosaic
NORLTEX (in/out)



600 x 600mm
NORL60 (in/out)
NORL60S (satin)
NORL60-20 (textured 2CM)



398 x 600mm Coping
NORL46-20L (textured)
NORL46-40L (textured 4CM dropface)

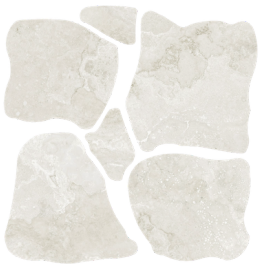


600 x 1200mm
NORL612 (in/out)
NORL612S (satin)
NORL612-3D (linear)

75 x 300mm
NORL7530 (in/out)

300 x 300mm
NORL30 (in/out)





Crazy Paver
NORLCP (in/out)

+



Crazy Paver
NORLCP (in/out)



French Pattern
NORLFR (in/out)

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300 x 300mm
NORL30V (in/out)



300 x 600mm
NORL36V (in/out)



600 x 600mm
NORL60V (in/out)
NORL60-20V (textured 2CM)



600 x 1200mm
NORL612V (in/out)



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300 x 300mm mosaic
NORB75 (in/out)



300 x 600mm
NORB36 (in/out)
NORB36S (satin)



300 x 300mm
tumbled mosaic
NORBTEX (in/out)



600 x 600mm
NORB60 (in/out)
NORB60S (satin)
NORB60-20 (textured 2CM)



398 x 600mm Coping
NORB46-20L (textured)
NORB46-40L (textured 4CM dropface)



600 x 1200mm
NORB612 (in/out)
NORB612S (satin)
NORB612-3D (linear)



75 x 300mm
NORB7530 (in/out)



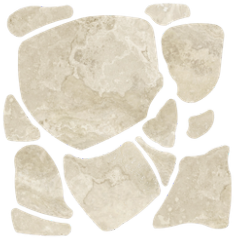
300 x 300mm
NORB30 (in/out)





Crazy Paver
NORBCP (in/out)

+



Crazy Paver
NORBCP (in/out)



French Pattern
NORBFR (in/out)

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300 x 300mm
NORB30V (in/out)



300 x 600mm
NORB36V (in/out)



600 x 600mm
NORB60V (in/out)
NORB60-20V (textured 2CM)



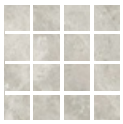
600 x 1200mm
NORB612V (in/out)



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Silver - Cross





300 x 300mm mosaic
NORS75 (in/out)



300 x 600mm
NORS36 (in/out)
NORS36S (satin)



300 x 300mm
tumbled mosaic
NORSTEX (in/out)



600 x 600mm
NORS60 (in/out)
NORS60S (satin)
NORS60-20 (textured 2CM)



398 x 600mm Coping
NORS46-20L (textured)
NORS46-40L (textured 4CM dropface)



600 x 1200mm
NORS612 (in/out)
NORS612S (satin)
NORS612-3D (linear)



75 x 300mm
NORS7530 (in/out)



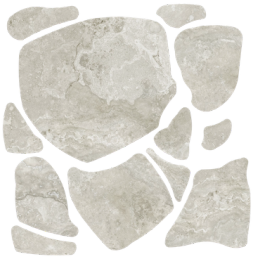
300 x 300mm
NORS30 (in/out)





Crazy Paver
NORSCP (in/out)

+



Crazy Paver
NORSCP (in/out)



French Pattern
NORSFR (in/out)

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300 x 300mm
NORS30V (in/out)



300 x 600mm
NORS36V (in/out)



600 x 600mm
NORS60V (in/out)
NORS60-20V (textured 2CM)

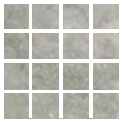


600 x 1200mm
NORS612V (in/out)

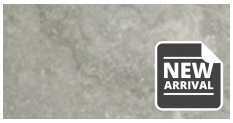


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300 x 300mm mosaic
NORGY75 (in/out)



300 x 600mm
NORGY36 (in/out)
NORGY36S (satin)



300 x 300mm
tumbled mosaic
NORGYTEX (in/out)



600 x 600mm
NORGY60 (in/out)
NORGY60S (satin)
NORGY46-20L (textured 2CM)



398 x 600mm Coping
NORGY46-20L (textured)
NORGY46-40L (textured 4CM dropface)



600 x 1200mm
NORGY612 (in/out)
NORGY612S (satin)
NORGY612-3D (linear)



75 x 300mm
NORGY7530 (in/out)



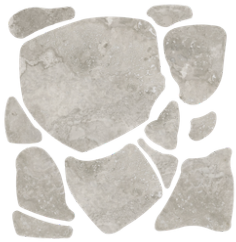
300 x 300mm
NORGY30 (in/out)





Crazy Paver
NORGYCP (in/out)

+

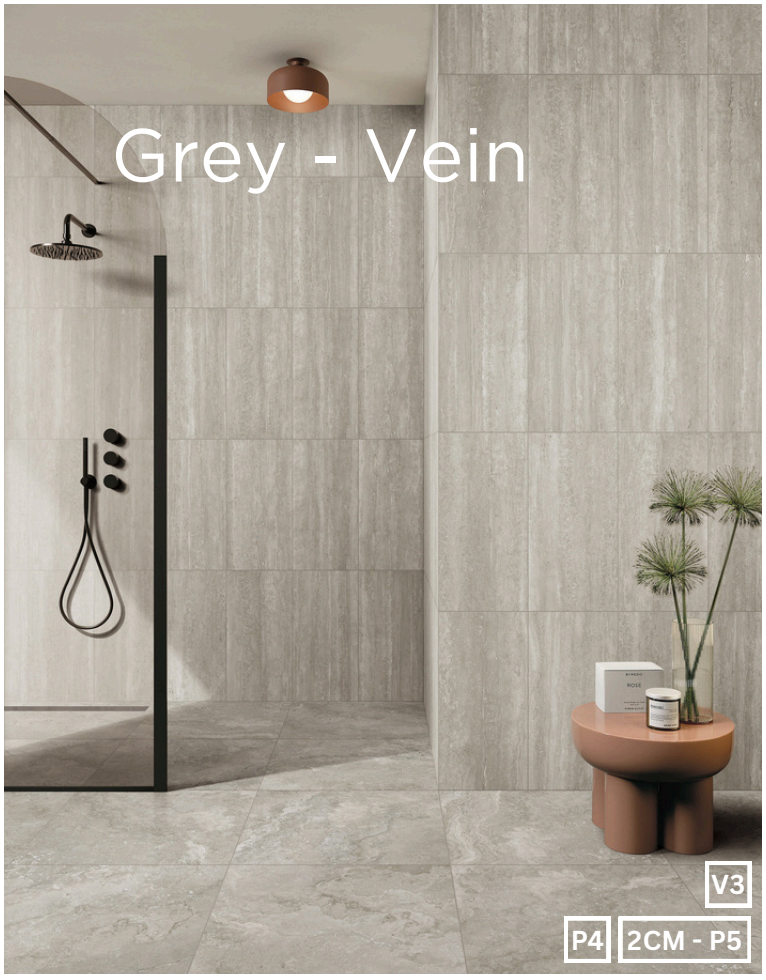


Crazy Paver
NORGYCP (in/out)



French Pattern
NORGYFR (in/out)

JAPAN CERAMICS





300 x 300mm
NORGY30V (in/out)



300 x 600mm
NORGY36V (in/out)



600 x 600mm
NORGY60V (in/out)
NORGY60-20V (textured 2CM)



600 x 1200mm
NORGY612V (in/out)



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Technical Specifications

Properties	Test Method	Required Value	Value	Applies to
Water absorption	EN ISO 10545-3	⩽ 0.5%	⩽ 0.5%	Full range
Determination of dimensions	EN ISO 10545-2	Length and width ± 0.6% Thickness ± 5.00% Transmutation ± 0.5%	Length and width ± 0.1% Thickness ± 3% Transmutation ± 0.2%	Full range
Breaking strength	EN ISO 10545-4	⩾ 1300 N	⩾ 1300 N ⩾ 12043 N	10mm thickness 20mm thickess (Pavers)
Modulus of rupture	EN ISO 10545-4	⩾ 35 N/mm2	⩾ 35 N/mm2 ⩾ 47.50 N/mm2	10mm thickness 20mm thickess (Pavers)
Abrasion resistance	EN ISO 10545-7	⩽ 205mm2	⩽ 160mm2	Full range
Slip resistance (wet pendulum test)	AS 4586-2013/ AMDT1-2017	N/A	P4 - In/Out P5 - Textured	In/Out Textured
Slip resistance (oil wet ramp test)	AS 4586-2013/ AMDT1-2017	N/A	N/A	N/A
Chemical resistance	EN ISO 10545-13	Min. GB	Pass	Full range
Stain resistance	ISO 10545-14	Min class 3	Pass	Full range
Origin	N/A	N/A	China	Full range
Shade variation	N/A	N/A	V3	Full range



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Packing Information - Cross Cut

Tile Description		Quantity per Box	Quantity per m2		Quantity per Pallet	
Size (mm)	Finish	Pieces	Pieces	Weight	m2	Boxes
75 x 300	In/Out	36	44.44	22.22kg	58.32	72
300 x 300	In/Out	11	11.11	22.00kg	55.44	56
300 x 300 Mosaic	In/Out	11	-	2.00kg	-	60
300 x 600	In/Out Satin	8	5.56	21.18kg	57.60	40
398 x 600 2CM Coping	Textured	2	4.18	11.25kg	30.56	64
398 x 600 4CM Dropface	Textured	2	3.79	45.45kg	33.79	64
600 x 600	In/Out Satin	4	2.78	21.18kg	57.60	40
600 x 600 2CM Paver	Textured	2	2.78	46.53kg	28.80	40
600 x 1200	In/Out Satin	2	1.39	23.61kg	57.60	40
Crazy Paver	In/Out	6	2.78	22.22kg	32.40	30
French Pattern	In/Out	12	8.33	20.83kg	40.32	28



The data and information contained in these specification sheets are indicative only unless stated otherwise. As Japan Ceramics cannot control the conditions under which these products are manufactured, the specifications supplied should be considered as suggested guidelines only and are subject to batch variation. The information contained in these specification sheets should not be considered a warranty, expressed or implied, including, but not limited to, a warranty of merchantability or fitness for a particular purpose. To the maximum extent permitted by law, ColorTile will not be responsible for damages of any nature resulting from the use or reliance upon the information contained in this data sheet. No express or implied warranties are given in respect of any specification provided herein other than those that cannot be excluded under the Australian Consumer Law.

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Packing Information - Vein Cut

Tile Description		Quantity per Box	Quantity per m2		Quantity per Pallet	
Size (mm)	Finish	Pieces	Pieces	Weight	m2	Boxes
300 x 300	In/Out	11	11.11	22.00kg	55.44	56
300 x 600	In/Out	8	5.56	21.18kg	57.60	40
600 x 600	In/Out	4	2.78	21.18kg	57.60	40
600 x 600 2CM Paver	Textured	2	2.78	46.53kg	28.80	40
600 x 1200	In/Out	2	1.39	23.61kg	43.20	30



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SafeEnvironments
MANAGING PROPERTY RISK

ilac-MRA NATA
Accreditation No. 17139

IMPORTANT NOTE:
Slip ratings are indicative only. Actual performance may vary depending on installation, surface conditions, and maintenance.

Slip Check to AS 4586-2013

Norcia Beige Cross Cut In/Out 300x600mm

Report Number: R35821
Report Date: 29 June 2026
Total Number of Pages 2

Safe Environments quality management system is certified to ISO 9001:2015

Accredited for compliance with ISO/IEC 17025 – Testing

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Issued by

Safe Environments Pty Limited
6/7 Inglewood Place
Norwest NSW 2153

Prepared for

Japan Ceramics Pty Ltd
26 Daisy Street
Revesby NSW 2212

Approved by

Carl Strautins
Authorised Signatory

SlipCheck
CREATING SAFE ENVIRONMENTS
www.FloorSlipTest.com.au

6/7 Inglewood Place
Norwest NSW 2153
Phone02 9621 3706
info@SafeEnvironments.com.au

29 June 2026

Test Report No. R35821

Slip Resistance ClassificationofNewPedestrianSurface Materials

AS 4586-2013 Appendix A (Wet Pendulum Test)

The slip resistance classification has been determined for unused surfaces under specific conditions. Factors such as usage, cleaning systems, applied coatings and patterns of wear may affect the characteristics of the surface after classification. Standards Australia Handbook 198:2014 *Guide to the specification and testing of slip resistance of pedestrian surfaces* provides guidance for the selection of slip resistant pedestrian surfaces classified in accordance with AS 4586-2013. It is recommended that this test report be read in conjunction with AS 4586, HB 197 & HB 198.

Requested by:	Japan Ceramics Pty Ltd
Client Address:	26 Daisy Street Revesby NSW 2212
Product Manufacturer:	Foshan Padua Ceramics
Product Description:	Norcia Beige Cross Cut In/Out 300x600mm Shade P20
Test conducted according to:	AS 4586:2013 Appendix A
Sampling Procedures:	Performed by client and tested as received.
Location:	6/7 Inglewood Place, Norwest NSW 2153
Conducted by:	Nathan Vanderburg

Date:	29 June 2026	Temperature:	19°C
Sample:	Unfixed	Cleaning:	None
Rubber slider used:	Slider 96	Conditioned:	Grade P 400 paper dry followed by wet lapping film
Slope of specimen:	Tested on a flat level surface		
Direction of Test:	N/A		

	Specimen 1	Specimen 2	Specimen 3	Specimen 4	Specimen 5
Mean BPN of last 3 swings:	51	55	50	48	50

Reported SRV of Sample:	**51**
Class:	**P4**

The expanded uncertainty (U_{95}) at the 95% level of confidence with a coverage factor (k) of 2 has been estimated to be 3 BPN or 8%, whichever is the greater; sampling uncertainty has not been included. The expanded uncertainty should be considered when interpreting results or assessing conformity. Results relate only to items tested.

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IMPORTANT NOTE:
Slip ratings are indicative only. Actual performance may vary depending on installation, surface conditions, and maintenance.

Slip Check to AS 4586-2013

Norcia 600x600

Report Number: R29164a
Report Date: 12 July 2023
Total Number of Pages 2

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Issued by	**Prepared for**	**Approved by**
Safe Environments Pty Limited Unit 4, 40 Bessemer Street Blacktown NSW 2148	Japan Ceramics 26 Daisy Street Revesby NSW 2212	Nasser Cura Authorised Signatory

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CREATING SAFE ENVIRONMENTS
www.FloorSlipTest.com.au

Unit 4/40 Bessemer St
Blacktown NSW 2148
Phone 02 9621 3706
info@SafeEnvironments.com.au

12 July 2023

Test Report No. R29164a

Slip ResistanceClassificationofNewPedestrianSurface Materials

AS 4586-2013 Appendix A (Wet Pendulum Test)

The slip resistance classification has been determined for unused surfaces under specific conditions. Factors such as usage, cleaning systems, applied coatings and patterns of wear may affect the characteristics of the surface after classification. Standards Australia Handbook 198:2014 *Guide to the specification and testing of slip resistance of pedestrian surfaces* provides guidance for the selection of slip resistant pedestrian surfaces classified in accordance with AS 4586-2013. It is recommended that this test report be read in conjunction with AS 4586, HB 197 & HB 198.

Requested by:	Japan Ceramics
Client Address:	26 Daisy Street Revesby NSW 2212
Product Manufacturer:	Padua Ceramics
Product Description:	Norcia 600x600

Test conducted according to:	AS 4586:2013 Appendix A
Sampling Procedures:	Performed by client and tested as received.
Location:	4/40 Bessemer Street, Blacktown NSW 2148
Conducted by:	Keelia Kelly

Date:	12 July 2023	Temperature:	14 C
Sample:	Unfixed	Cleaning:	None
Rubber slider used:	Slider 96	Conditioned:	Grade P 400 paper dry followed by wet lapping film
Slope of specimen:	Tested on a flat level surface		
Direction of Test:	NA		

	Specimen 1	Specimen 2	Specimen 3	Specimen 4	Specimen 5
Mean BPN of last 3 swings:	61	55	57	59	57

Reported SRV of Sample:	**58**
Class:	**P5**

The expanded uncertainty (U_{95}) at the 95% level of confidence with a coverage factor (k) of 2 has been estimated to be 3 BPN or 8%, whichever is the greater; sampling uncertainty has not been included. The expanded uncertainty should be considered when interpreting results or assessing conformity. Results relate only to items tested.

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IMPORTANT NOTE:
Slip ratings are indicative only. Actual performance may vary depending on installation, surface conditions, and maintenance.

Slip Check to AS 4586-2013

Norcia 600x600x20mm Paver

Report Number: R29235d
Report Date: 20 July 2023
Total Number of Pages 2

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Issued by	**Prepared for**	**Approved by**
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Unit 4/40 Bessemer St
Blacktown NSW 2148
Phone 02 9621 3706
info@SafeEnvironments.com.au

20 July 2023

Test Report No. R29235d

Slip ResistanceClassificationofNewPedestrianSurface Materials

AS 4586-2013 Appendix A (Wet Pendulum Test)

The slip resistance classification has been determined for unused surfaces under specific conditions. Factors such as usage, cleaning systems, applied coatings and patterns of wear may affect the characteristics of the surface after classification. Standards Australia Handbook 198:2014 *Guide to the specification and testing of slip resistance of pedestrian surfaces* provides guidance for the selection of slip resistant pedestrian surfaces classified in accordance with AS 4586-2013. It is recommended that this test report be read in conjunction with AS 4586, HB 197 & HB 198.

Requested by:	Japan Ceramics Pty Ltd
Client Address:	26 Daisy Street Revesby NSW 2212
Product Manufacturer:	Padua Ceramics
Product Description:	Norcia 600x600x20mm Paver
Test conducted according to:	AS 4586:2013 Appendix A
Sampling Procedures:	Performed by client and tested as received.
Location:	4/40 Bessemer Street, Blacktown NSW 2148
Conducted by:	Dylan Anderson
Date:	19 July 2023
Sample:	Unfixed
Rubber slider used:	Slider 96
Slope of specimen:	Tested on a flat level surface
Direction of Test:	NA
Temperature:	16 C
Cleaning:	None
Conditioned:	Grade P 400 paper dry followed by wet lapping film

	Specimen 1	Specimen 2	Specimen 3	Specimen 4	Specimen 5
Mean BPN of last 3 swings:	65	64	65	66	65

Reported SRV of Sample:	**65**
Class:	**P5**

The expanded uncertainty (U_{95}) at the 95% level of confidence with a coverage factor (k) of 2 has been estimated to be 3 BPN or 8%, whichever is the greater; sampling uncertainty has not been included. The expanded uncertainty should be considered when interpreting results or assessing conformity. Results relate only to items tested.

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IMPORTANT NOTE:
Slip ratings are indicative only. Actual performance may vary depending on installation, surface conditions, and maintenance.

Slip Check to AS 4586-2013

Nocria Coping Paver

Report Number: R31166a
Report Date: 1 May 2024
Total Number of Pages 2

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Issued by

Safe Environments Pty Limited
Unit 4, 40 Bessemer Street
Blacktown NSW 2148

Prepared for

Japan Ceramics
26 Daisy Street
Revesby NSW 2212

Approved by

Carl Strautins
Authorised Signatory

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www.FloorSlipTest.com.au

Unit 4/40 Bessemer St
Blacktown NSW 2148
Phone 02 9621 3706
info@SafeEnvironments.com.au

1 May 2024

Test Report No. R31166a

Slip ResistanceClassificationofNewPedestrianSurface Materials

AS 4586-2013 Appendix A (Wet Pendulum Test)

The slip resistance classification has been determined for unused surfaces under specific conditions. Factors such as usage, cleaning systems, applied coatings and patterns of wear may affect the characteristics of the surface after classification. Standards Australia Handbook 198:2014 *Guide to the specification and testing of slip resistance of pedestrian surfaces* provides guidance for the selection of slip resistant pedestrian surfaces classified in accordance with AS 4586-2013. It is recommended that this test report be read in conjunction with AS 4586, HB 197 & HB 198.

Requested by:	Japan Ceramics
Client Address:	26 Daisy Street Revesby NSW 2212
Product Manufacturer:	Padua Ceramics
Product Description:	Nocria Coping Paver
Test conducted according to:	AS 4586:2013 Appendix A
Sampling Procedures:	Performed by client and tested as received.
Location:	4/40 Bessemer Street, Blacktown NSW 2148
Conducted by:	Ratan Venkatesan
Date:	30 April 2024
Sample:	Unfixed
Rubber slider used:	Slider 96
Slope of specimen:	Tested on a flat level surface
Direction of Test:	NA
Temperature:	20°C
Cleaning:	None
Conditioned:	Grade P 400 paper dry followed by wet lapping film

	Specimen 1	Specimen 2	Specimen 3	Specimen 4	Specimen 5
Mean BPN of last 3 swings:	66	65	66	66	65

Reported SRV of Sample:	**66**
Class:	**P5**

The expanded uncertainty (U_{95}) at the 95% level of confidence with a coverage factor (k) of 2 has been estimated to be 3 BPN or 8%, whichever is the greater; sampling uncertainty has not been included. The expanded uncertainty should be considered when interpreting results or assessing conformity. Results relate only to items tested.

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IMPORTANT NOTE:
Slip ratings are indicative only. Actual performance may vary depending on installation, surface conditions, and maintenance.

Slip Check to AS 4586-2013

Norcia 600x1200

Report Number: R29164b
Report Date: 12 July 2023
Total Number of Pages 2

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Issued by	**Prepared for**	**Approved by**
Safe Environments Pty Limited Unit 4, 40 Bessemer Street Blacktown NSW 2148	Japan Ceramics 26 Daisy Street Revesby NSW 2212	Nasser Cura Authorised Signatory

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www.FloorSlipTest.com.au

Unit 4/40 Bessemer St
Blacktown NSW 2148
Phone 02 9621 3706
info@SafeEnvironments.com.au

12 July 2023

Test Report No. R29164b

Slip ResistanceClassificationofNewPedestrianSurface Materials

AS 4586-2013 Appendix A (Wet Pendulum Test)

The slip resistance classification has been determined for unused surfaces under specific conditions. Factors such as usage, cleaning systems, applied coatings and patterns of wear may affect the characteristics of the surface after classification. Standards Australia Handbook 198:2014 *Guide to the specification and testing of slip resistance of pedestrian surfaces* provides guidance for the selection of slip resistant pedestrian surfaces classified in accordance with AS 4586-2013. It is recommended that this test report be read in conjunction with AS 4586, HB 197 & HB 198.

Requested by:	Japan Ceramics
Client Address:	26 Daisy Street Revesby NSW 2212
Product Manufacturer:	Padua Ceramics
Product Description:	Norcia 600x1200

Test conducted according to:	AS 4586:2013 Appendix A
Sampling Procedures:	Performed by client and tested as received.
Location:	4/40 Bessemer Street, Blacktown NSW 2148
Conducted by:	Keelia Kelly

Date:	12 July 2023	Temperature:	14 C
Sample:	Unfixed	Cleaning:	None
Rubber slider used:	Slider 96	Conditioned:	Grade P 400 paper dry followed by wet lapping film
Slope of specimen:	Tested on a flat level surface		
Direction of Test:	NA		

	Specimen 1	Specimen 2	Specimen 3	Specimen 4	Specimen 5
Mean BPN of last 3 swings:	55	59	55	51	56

Reported SRV of Sample:	**55**
Class:	**P5**

The expanded uncertainty (U_{95}) at the 95% level of confidence with a coverage factor (k) of 2 has been estimated to be 3 BPN or 8%, whichever is the greater; sampling uncertainty has not been included. The expanded uncertainty should be considered when interpreting results or assessing conformity. Results relate only to items tested.

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IMPORTANT NOTE:
Slip ratings are indicative only. Actual performance may vary depending on installation, surface conditions, and maintenance.

Slip Check to AS 4586-2013

Norcia Vein Cut

Report Number: R33640
Report Date: 23 April 2025
Total Number of Pages 2

Safe Environments quality management system is certified to ISO 9001:2015

Accredited for compliance with ISO/IEC 17025 – Testing

NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, medical testing, calibration, inspection, proficiency testing scheme providers and reference materials producers reports and certificates

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Issued by

Safe Environments Pty Limited
6/7 Inglewood Place
Norwest NSW 2153

Prepared for

Japan Ceramics
26 Daisy Street
Revesby NSW 2212

Approved by

Carl Strautins
Authorised Signatory

SlipCheck
CREATING SAFE ENVIRONMENTS
www.FloorSlipTest.com.au

6/7 Inglewood Place
Norwest NSW 2153
Phone02 9621 3706
info@SafeEnvironments.com.au

23 April 2025

Test Report No. R33640

Slip Resistance ClassificationofNewPedestrianSurface Materials

AS 4586-2013 Appendix A (Wet Pendulum Test)

The slip resistance classification has been determined for unused surfaces under specific conditions. Factors such as usage, cleaning systems, applied coatings and patterns of wear may affect the characteristics of the surface after classification. Standards Australia Handbook 198:2014 *Guide to the specification and testing of slip resistance of pedestrian surfaces* provides guidance for the selection of slip resistant pedestrian surfaces classified in accordance with AS 4586-2013. It is recommended that this test report be read in conjunction with AS 4586, HB 197 & HB 198.

Requested by:	Japan Ceramics
Client Address:	26 Daisy Street Revesby NSW 2212
Product Manufacturer:	Pauda Ceramics
Product Description:	Norcia Vein Cut
Test conducted according to:	AS 4586:2013 Appendix A
Sampling Procedures:	Performed by client and tested as received.
Location:	6/7 Inglewood Place, Norwest NSW 2153
Conducted by:	Mathew Sutton
Date:	22 April 2025
Sample:	Unfixed
Rubber slider used:	Slider 96
Slope of specimen:	Tested on a flat level surface
Direction of Test:	N/A
Temperature:	23°C
Cleaning:	None
Conditioned:	Grade P 400 paper dry followed by wet lapping film

	Specimen 1	Specimen 2	Specimen 3	Specimen 4	Specimen 5
Mean BPN of last 3 swings:	51	52	49	53	51

Reported SRV of Sample:	**51**
Class:	**P4**

The expanded uncertainty (U_{95}) at the 95% level of confidence with a coverage factor (k) of 2 has been estimated to be 3 BPN or 8%, whichever is the greater; sampling uncertainty has not been included. The expanded uncertainty should be considered when interpreting results or assessing conformity. Results relate only to items tested.

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